

Experimental Mabé/Image Pearl Production at Vizhinjam

M.K. Anil, Joseph Andrews, K.T. Thomas, K.K. Appukuttan and N. Ramachandran
 Vizhinjam Research Centre of Central Marine Fisheries Research Institute,
 Vizhinjam, Thiruvananthapuram (Kerala)

Early in the 1890s Kokichi Mikimoto along with Tokichi Nishikawa and Katsuei Mise succeeded in cultivating round/full pearls in oysters, although William Kent, an Australian, is now believed to deserve the credit for the original technique. At the same time French scientist Louis Boutan produced the first hemispherical (Mabé) pearls in abalone, but because of difficulties with the abalone species it was not continued as a commercial venture at that time. Cultured pearls possess the same properties as natural pearls. Cultured pearls are produced in an almost identical fashion as natural ones with the only difference that a person carefully implants the irritant (nucleus) and pearl forming tissue in the oyster, rather than leaving it to chance and allowing the nature to do the rest to create the wonder that we call pearl. Nearly all pearls sold today are cultured pearls.

Mabé pearls are cultured pearls but like full or spherical pearls one side of Mabé is without natural nacre coating. Mabé pearl was named after the Mabé pearl oysters (*Pteria penguin* and *P. pinnatifida*) which are found mainly in the tropical seas of Southeast Asia and in Japanese islands around Okinawa. In the past, several attempts were made to cultivate spherical pearls from the Mabé oyster but all failed. However, in the 1950s hemispherical pearls or 'half pearls' were successfully produced from them. Today, most of these cultured Mabé pearls do not come from the Mabé oyster, but rather from the silver-lipped pearl oyster *Pinctada maxima* and to a lesser extent from black lipped pearl oyster *P. margaritifera*. Blue South-sea Mabé pearls with highly iridescent nacre are produced in New Zealand from the paua *Haliotis iris* (Class: Mollusca).

Mabé or blister pearls are grown just inside the shell of an oyster rather than in the animal's soft tissues. Mould/nuclei made of plastic, shell



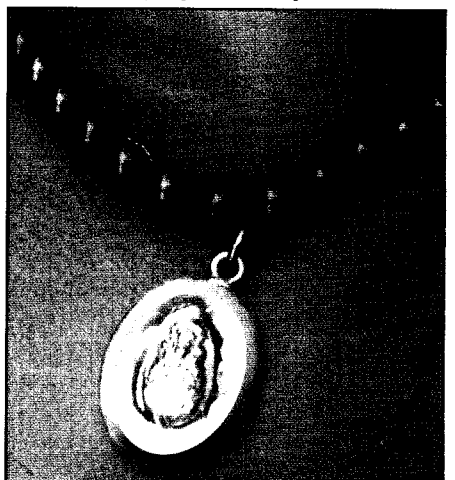
Image for implantation



Partially coated Lord Krishna as a baby lying on a banyan leaf



Fully coated Holy Cross



Pearl string with Mabé pendant

powder, clay or glass is inserted or cemented to the mollusc's inner surface of the shell (between the pearl oyster's inner surface of the shell and body or mantle). The mould/nuclei can have different sizes and shapes, such as hemispherical, heart, button, drop, oval or an image. Mantle that covers the mould starts to deposit the nacreous layer around the foreign body/mould to produce layers of nacre over the mould. Once the hemispherical nucleus is covered with sufficient amount of nacre, the pearl is cut away from the shell (in some cases the plastic mould/bead is taken out, and the cavity filled with a

substance such as epoxy resin and back side is covered by a mother-of-pearl plate). Mabé pearls are typically used in pendants, studs or rings that cover their flat or irregular back side.

Mabé pearls are grown in Japan, Indonesia, French Polynesia, Australia and New Zealand. Mabé pearls range from light pink to rose to bluish in colour. In India, technology for production of Mabé pearl in freshwater mussel *Lamellidens marginalis* was already developed by Central Institute of Freshwater Aquaculture. Central Marine Fisheries Research Institute (CMFRI) has achieved experimental success in



the production of Mabé pearls in *Pinctada fucata* using pallial insertion method at port Kollam (Mohamed *et al.*, In Book of Abstracts, First Indian Pearl Congress and Exposition, CMFRI, 2003)

Vizhinjam Research Centre of CMFRI has recently developed a simple and unique technique for the production of Mabé/image pearls. The technique developed also includes method to produce quality images for implantation using metal templates. Metal templates of required shape, design and size were first made. Then shell cement prepared using black clam shell (*Villorita cyprinoides*) was used to make the images.

Pearl oyster *Pinctada fucata* of size more than 75 mm DVM cultured in cages suspended from the raft kept in the Vizhinjam Bay were used for the trials. The oysters were cleaned and stocked in FRP tanks containing seawater. Next day oysters were kept outside water in order to induce the animals to open the shell. The shell valves were pegged when they were open. Then these pearl oysters were clamped to the surgery stand. Care was taken to prevent injury

of adductor muscle of oysters while opening. The areas for implanting were selected and the image was glued using commercially available quick drying adhesives. Multiple implantations could be made on both the shell valves depending on the size of the oyster. Care should be taken in selecting the size of the image and the position of implantation so that there will not be any difficulty for the animal to open and close the shell valves later. After the nucleus had been glued, the animal was kept in tanks with running seawater. Next day they were put back in the sea in rectangular cages. These oysters did not require any care other than monthly cleaning.

It requires 60 to 90 days to get proper nacre coating over images. The oysters were brought to the laboratory and examined for the level of coating. Those with required coating were cut open. The shell along with the image pearl was washed in freshwater and further cleaned by immersing in dilute hydrogen peroxide to remove substances that could change their colour. From such cleaned shells the images were sawed

off. They were then fashioned to size so that they could be used in making jewellery. Images of size between 10 to 20 mm were implanted and harvested. Another advantage of this method is that post-operative mortality and rejection are almost nil compared to the pallial insertion method. This technique is now being improved for commercial application. The implantation technique for pearl production is very simple and can be done by rural fishermen after appropriate training and supervision. Gestation period is very short compared with spherical pearl production. The risk involved is very low as the animal can be opened and inspected to assess the level of coating. They can make a very good investment statement when used in conjunction with other pearl jewellery or alone. They can be produced in several varieties of unique and unusual shapes, thus making them very appropriate for jewellery designers who want to produce unique creations. Marine image pearls can fetch a high price depending on the quality, size and lustre.

FAO Releases Synopsis of Tor mahseer

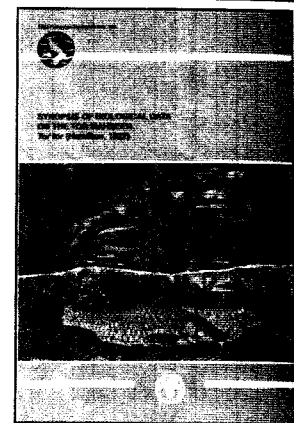


Dr. V.R. Desai

The Food and Agriculture Organisation (FAO), Rome, has published (2002) a synopsis of biological data on *Tor tor* (Hamilton), Tor mahseer, an important food and game fish of India. The synopsis was prepared by Dr. V.R. Desai, Retd. Principal Scientist, Central Inland Fisheries Research Institute (Indian Council of Agricultural Research) Barrackpore (West Bengal). Dr. Desai officiated as Director of the Institute and also worked as Head of the Reservoir Division, CIFRI, Bangalore (Karnataka). While working in Narmada-Tapti Unit of CIFRI at Hoshangabad (M.P.) from 1958 to 1965, Dr. Desai studied in detail the fishery and biology of *Tor tor* (Ham.) in a 48km stretch of river Narmada near Hoshangabad (M.P.). Based on this work, Ph.D. degree was awarded to Dr. Desai by Agra University (1982); He was guided in his work by Late Padmashri

Dr. V.G. Jhingran, Ex-Director, CIFRI, Barrackpore (W.B.). As seen from this contribution of Dr. Desai, the FAO had assigned him the work of preparing a synopsis of biological data on *Tor tor* (Ham.). Prior to this the honour of writing such synopsis for FAO on five freshwater fish species from India went to Dr. T.V.R. Pillay, Dr. V.G. Jhingran, K.H. Alikunhi and H.A. Khan.

The synopsis is the compilation of biological data of *Tor tor* (Ham.), Tor mahseer collected from different sources in India. Among Indian mahseers, Tor mahseer is the most important one after *Tor putitora* (Ham.) and constitutes an outstanding fishery in Narmada river (Central India). It has also established itself in some of the Indian reservoirs consequent to their stocking. However, with erection of dams and formation of reservoirs across the rivers the natural breeding grounds of the fish are being destroyed and the brood and juvenile fish are also being



killed indiscriminately. The mahseer fishery of India is declining as a result of low recruitment of the fish. Stocking of rivers and reservoirs with mahseer is therefore essential for restoration of the fishery. The detailed information on the biology of *Tor tor* (Ham.) such as for breeding and age/growth incorporated in this synopsis will be very useful in planning the development of mahseer fishery in India.